

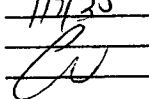
## Receiving Report

Date: 9/9/29 Batch No: M112800  
 Supplier: MANNON Dart P/O: 10463  
 Packing Slip: Yes ☒ No ☐ Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Invoice: Yes ☐ No ☒ Waybill Attached: Yes ☒ No ☐ N/A ☐  
 Receipt: Cash ☐ Cr ☒ Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection ☒ N/A ☒  
 Work Order 09/09/30 N/A ☒

### Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 

Production/Admin: 9/15/20  
 Date   
 Received/Costing    
 Initial  

Location

# Purchase Order Receipt Listing

Page 1 of 1

September 30, 2009 7:17:00 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO10463 All Receipt Dates All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name			VC-MAR001	Marmon/Keystone Canada Ltd.							
PO10463	1		M304TR0.500W.035 f		9/29/2009	9/30/2009	300.0000	\$1.28	0.0000	0	\$384.00
CAD	No		304 RD Tube .500 x f .035W 112800		300.0000	Stores		\$384.00	0.0000	0	
	2		M304TR0.750W.049 f		9/29/2009	9/30/2009	300.0000	\$2.25	0.0000	0	\$675.00
	No		304 RD Tube .750 x f .049W 112800		300.0000	Stores		\$675.00	0.0000	0	
	3		M6061T6T0.500W.0 f 58		9/29/2009	9/30/2009	300.0000	\$2.48	0.0000	0	\$744.00
	No		6061-T6 RD Tube f .500 x.058W 112800		300.0000	Stores		\$744.00	0.0000	0	
Total Received Quantity:											900.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$1,803.00
Total Balance Due Quantity:											0.0000

**Marmon/Keystone Canada Inc.****Specialty Steels**

PACKING SLIP

290 Chemin du Tremblay  
Boucherville QU CAN J4B 5X9  
TEL. 514/527-9153  
FAX. 450/641-4357PAGE... 1  
Order : 1080571  
Date... 09/28/2009

SOLD TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
EPIC		BOUCHERVILLE	G. Dulude	10463	
	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
		Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev:08/08			
01	300 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304. Cust. part#.: M304TR0.500W.035 HT#.....: YT080981 Total...	15 15	300/FT 300/FT	IN
02	300 /FT	STAINLESS STEEL SEAMLESS TUBE 304L SMLS TUBE 3/4 X .049 SA213 A.W. A&P STS .750 .049 F304L Tariff Number: 7304. Cust. part#.: M304TR0.750W.049 HT#.....: <del>YT080981</del> HT#.....: YT080984 Total...	1 14 15	20/FT 280/FT 300/FT	IN
03	300 /FT	ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T6T0.500W.058 HT#.....: F00005126 Total...	25 25	300/FT 300/FT	IN

No. of Btls/Pieces

1 / 0

Total Weight.....:

191

Customers.: \_\_\_\_\_

# Marmon / Keystone Canada Inc.

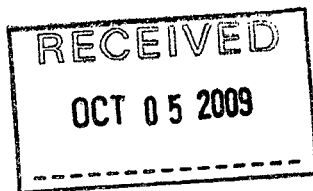


290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

**SOLD TO: VENDU À:**  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7



**SHIPPED TO: EXPÉDIER À:**  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

INVOICE  
FACTURE  
412125

INVOICE DATE  
DATE DE FACTURE  
9/28/09

PAGE 1

SHIP VIA / EXPÉDIÉ PAR EPIC		F.O.B. / F.A.B. BOUCHERVILLE		G.S.T. / T.P.S. R137204947 Q.S.T. / T.V.Q. 1016343044 TQ0001 LE		
YOUR ORDER NO. / VOTRE N° DE COMMANDE 10463		SALESMAN / VENDEUR GHI		MARMON / KEYSTONE # 1080571	PROVINCIAL TAX NO. 6122-5207 N° TAXE PROVINCIALE	
ORDERED / COMMANDÉE	DESCRIPTION			SHIPPED / EXPÉDIÉE QUANTITY / QUANTITÉ	UNIT PRICE / PRIX UNITAIRE	AMOUNT / MONTANT
300 FT	STAINLESS STEEL SEAMLESS TUBE A213/SA213 A.W. POLISHED SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L  Cust. part#.: M304TR0.500W.035			300 FT 52 LBS 15 Pieces	1.280 /FT	384.00
300 FT	STAINLESS STEEL SEAMLESS TUBE ANNEALED AND PICKLED A213/SA213 A.W. 304L SMLS TUBE 3/4 X .049 SA213 A.W. A&P STS .750 .049 F304L  Cust. part#.: M304TR0.750W.049			300 FT 110 LBS 15 Pieces	2.250 /FT	675.00
300 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .500 .058 D6061  Cust. part#.: M6061T6T0.500W.058			300 FT 29 LBS 25 Pieces	2.480 /FT	744.00
</						

ORIGINAL INVOICE / FACTURE ORIGINALE

TERMS: NET 30 DAYS  
PLUS 2% PER MONTH ON  
ALL OVERDUE ACCOUNTS.

TERMES: NET 30 JOURS  
PLUS 2% PAR MOIS  
SUR COMPTE PASSÉ DÙ.

FOR CONDITIONS OF SALE REFER TO BACK OF INVOICE.  
POUR LES CONDITIONS DE VENTE, VOUS TROUVEREZ LES  
RENSEIGNEMENTS A L'ENDOS DE LA FACTURE ORIGINALE.

G.S.T. /HST T.P.S.	90.76
PROVINCIAL TAX TAXE PROVINCIALE	.00

10/28/2009

1.905.96

**PAYMENT OF THIS INVOICE IS DUE BY  
LE RÈGLEMENT DE CETTE FACTURE EST EXIGIBLE AU PLUS TARD LE**



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO10463

Purchase Order Date 9/25/09

PO Print Date 9/25/09

Page Number 1 of 1

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

**FAKED**  
9/29/09

Contact Name

Vendor Phone 800 361 8142

Vendor Fax 450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TR0.500W.035	304 RD Tube .500 x .035W	9/29/09 Yes	300.00 f	Epic collect	\$1.2800	\$384.00
		Special Inst:	MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA 213 OR ASTM A269				
2	M304TR0.750W.049	304 RD Tube .750 x .049W	9/29/09 Yes	300.00 f	Epic collect	\$2.2500	\$675.00
		Special Inst:	AS ABOVE				
3	M6061T6T0.500W.058	6061-T6 RD Tube .500 x.058W	9/29/09 Yes	300.00 f	Epic collect	\$2.4800	\$744.00
		Special Inst:	MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080/4082 OR QQ-A-200/8 OR QQ-A-225/8				

**MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY**

PO Total:

\$1,803.00

Change Nbr: 1

Change Date: 9/25/09

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable



# SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

## MILL TEST CERTIFICATE

ISO9001:2000 PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE:2009/4/26

CUSTOMER: MARMON/KEYSTONE CANADA INC..							CERTIFICATE NO. :2009-3-4-A-2					
P.O.NO.: MN6218							ORDER NO. :2009-3-004-A					
COMMODITY: STAINLESS STEEL SEAMLESS TUBING							GRADE : ASTM A213-07 TP304/TP304L /					
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.							HEAT NO. :YT080981					
CHEMICAL CONTENTS (WT%)												
ELEMENTS	C	Mn	P	S	Si	Ni	Cr					
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~13.0	18.0~20.0					
RESULTS ( LADLE )	0.022	0.92	0.039	0.002	0.41	8.10	18.14				07/09/36	
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.500	0.035	20	08-12-74	100	159	355	590	65.0	OK	OK	73	OK (DRILLED HOLE)
0.500	0.049	20	08-11-109	200	433	280	600	59.0	OK	OK	70	OK (DRILLED HOLE)
REMARKS:						1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT						
AS PER ASTM A213/ASME SA213-07						2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
WALL THICKNESS TOLERANCE AS PER ASTM A269-07						SHANGHAI CRYSTAL PALACE PIPE CO.,LTD  Diagweizhe MANAGER OF QUALITY ASSURANCE DEPARTMENT						
IN COMPLIANCE TO NACE MR0175-2003												
IC TEST TO ASTM A262 PRACTICE E												
SOLUTION HEAT TREATMENT :1050°C X 1.5m/min												
NO WELD REPAIR WAS PERFORMED												
FREE FROM MERCURY CONTAMINATION												
COUNTRY OF ORIGIN: CHINA												
MILL TEST CERTIFICATE TO EN 10204/3.1												
INVOICE NO: YK-09-04-37												

Q.C. Reviewed  
17306/16/09

SHANGHAI CRYSTAL PALACE PIPE CO.,LTD  
ZHONG GANG, NAN HUI, SHANGHAI CHINA  
ZIP CODE:201302  
MILL TEST CERTIFICATE  
ISO9001:2000 PED Material CERTIFICATE (No.:QAC0021058/A)  
DATE OF ISSUE:2009/4/26  
CUSTOMER: MARMON/KEYSTONE CANADA INC..  
P.O.NO.: MN6218  
COMMODITY: STAINLESS STEEL SEAMLESS TUBING  
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.  
HEAT NO. :YT080981  
CHEMICAL CONTENTS (WT%)  
ELEMENTS C Mn P S Si Ni Cr  
SPECIFICATION ≤ 0.035 ≤ 2.00 ≤ 0.040 ≤ 0.030 ≤ 0.75 8.0~13.0 18.0~20.0  
RESULTS ( LADLE ) 0.022 0.92 0.039 0.002 0.41 8.10 18.14  
PHYSICAL PROPERTIES  
Dimensions O.D (inch) W.T (inch) Length (feet)  
Bundle No. Pieces Weight (kg) 0.2%YS (Mpa) ≥205 T S (Mpa) ≥515 EL (%) ≥35 FLARING TEST FLATTENING TEST HARDNESS HRB ≤80 EDDY CURRENT TEST TO E426 (100%)  
0.500 0.035 20 08-12-74 100 159 355 590 65.0 OK OK 73 OK (DRILLED HOLE)  
0.500 0.049 20 08-11-109 200 433 280 600 59.0 OK OK 70 OK (DRILLED HOLE)  
REMARKS:  
AS PER ASTM A213/ASME SA213-07  
WALL THICKNESS TOLERANCE AS PER ASTM A269-07  
IN COMPLIANCE TO NACE MR0175-2003  
IC TEST TO ASTM A262 PRACTICE E  
SOLUTION HEAT TREATMENT :1050°C X 1.5m/min  
NO WELD REPAIR WAS PERFORMED  
FREE FROM MERCURY CONTAMINATION  
COUNTRY OF ORIGIN: CHINA  
MILL TEST CERTIFICATE TO EN 10204/3.1  
INVOICE NO: YK-09-04-37  
SHANGHAI CRYSTAL PALACE PIPE CO.,LTD  
Diagweizhe  
MANAGER OF QUALITY ASSURANCE DEPARTMENT  
Q.C. Reviewed  
17306/16/09



CRYSTAL-PALACE

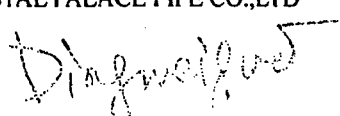
## SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

## MILL TEST CERTIFICATE

ISO9001:2000 ; PED CERTIFICATE ( Certificate No.: QAC0021058/A )

DATE OF ISSUE: 2008/10/8

CUSTOMER: MARMON/KEYSTONE CANADA INC.							CERTIFICATE NO. :2008-8-12-A-2					
P.O.NO.: MN5950							ORDER NO. :2008-8-012-A					
COMMODITY: STAINLESS STEEL SEAMLESS TUBING.							GRADE :ASTM A213-07 TP304/TP304L					
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.							HEAT NO.: YT080981					
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~12.0	18.0~20.0				
RESULTS (PRODUCT)		0.022	0.92	0.039	0.002	0.41	8.10	18.14				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205	T S (Mpa) ≥ 515	EL (%) ≥ 35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.035	20	08-9-22	250	613	360	600	68.5	OK	OK	72	OK
0.750	0.049	20	08-9-81	100	337	385	640	69.0	OK	OK	76	OK
1.000	0.049	20	08-9-80	15	68	275	590	69.5	OK	OK	69	OK
REMARKS: AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2002 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT :1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-08-10-27						1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
						SHANGHAI CRYSTAL PALACE PIPE CO.,LTD  MANAGER OF QUALITY ASSURANCE DEPARTMENT						

SIS- /50- .049- -E304L \* Y1080981 \* 100066 / \* MN5950 \* 11/21/2008



# SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

## MILL TEST CERTIFICATE

ISO9001:2000 ;PED CERTIFICATE ( Certificate No.:QAC0021058/A )

DATE OF ISSUE: 2008/9/12

CUSTOMER: MARMON/KEYSTONE CANADA INC.							CERTIFICATE NO. :2008-6-9-A-4					
P.O.NO.: MN5859							ORDER NO. :2008-6-009-A					
COMMODITY: STAINLESS STEEL SEAMLESS TUBING.							GRADE :ASTMA213-07 TP304/TP304L					
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.							HEAT NO. :YT080984					
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤0.035	≤2.00	≤0.045	≤0.030	≤1.00	8.0~12.0	18.0~20.0				
RESULTS (PRODUCT)		0.025	0.84	0.037	0.003	0.45	8.10	18.08				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	TS (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.049	20	08-7-111	100	337	380	630	66.5	OK	OK	74	OK
<div> <div> REMARKS:  AS PER ASTM A213/ASME SA213-07  WALL THICKNESS TOLERANCE AS PER ASTM A269-07  IN COMPLIANCE TO NACE MR0175-2002  IC TEST TO ASTM A262 PRACTICE E  SOLUTION HEAT TREATMENT :1050°C X 1.5m/min  NO WELD REPAIR WAS PERFORMED  FREE FROM MERCURY CONTAMINATION  COUNTRY OF ORIGIN: CHINA  MILL TEST CERTIFICATE TO EN 10204/3.1  INVOICE NO: YK-08-09-61 </div> <div> 1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT  2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.    SHANGHAI CRYSTAL PALACE PIPE CO.,LTD    <div>   MANAGER OF QUALITY ASSURANCE DEPARTMENT </div> </div> </div> <div> Q.C. Reviewed  18/10/27/08 </div>												

S.S. - /50- .049- -E304L \* YT080984 \* 100066/ \* MN5859 \* 10/27/2008



08/25/2009 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR: 6007687

INIT.:

OR. REF:

C.P.O.: MN6453

SLSPRS:

C PART:

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

**CERTIFIED TEST REPORT**

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

*09/09/09*

CUSTOMER PO NUMBER: 60-5843-4		CUSTOMER PART NUMBER: AT/5.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 203269	LINE ITEM: 004	SHIP DATE: 05/19/2009	KAISER LOT NUMBER: F00005126	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 542.000 LB	QUANTITY: 475.000 PCS	B/L NUMBER: 202311	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO:  MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO:  MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

**Actual Physical Properties**

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00005126	0001	1	47.8	43.8	12.1	N/A	N/A	N/A
F00005126	0002	1	45.4	41.3	12.0	N/A	N/A	N/A
F00005126	0003	1	46.9	42.8	12.0	N/A	N/A	N/A

**Chemical Composition (wt%), Aluminum Remainder**

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D66960	.61	.32	.22	.06	1.00	.10	.05	.03	.00	.00	.00	.01	.02

**Applicable Requirements:**

Description: MADE IN USA  
 OD: .500", Wall: 0.058", Round  
 AMS-4082P ASTM-B210-04 WW-T-700/6F  
 WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.  
 THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR  
 CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,  
 WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.  
 COMPLIES TO DIN EN 10204 JAN 2005

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00004354

*Wilfredo A. delaCruz*

Kaiser Order Number: 203269

Page 1 of 2

Line Item: 004

ATS .500 .058 D6061 T6

08/25/2009 From: MARMON/KEYSTONE CORPORATION

M/K OR::6007687

INIT.::

To:

OR. REF::

C. P. O.::MN6453

SLSPRS::

C PART::

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

**CERTIFIED TEST REPORT**

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
8573 W. WILLIS ROAD  
CHANDLER, AZ 85226

**Miscellaneous Notes**

MANUFACTURED IN USA MELTED IN USA

**Q. C. REVIEWED**

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

*Wilfredo A. delaCruz*

Plant Serial: 00004354

Kaiser Order Number: 203269

Line Item: 004

Page 2 of 2

**Marrmon/Keystone Canada Inc.****Specialty Steels**

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

PAGE.: 1

Date.: 9/24/09

Quotation number.: 1-533595

**QUOTATION**

Territory: 16A

Telephone: 613 632 9577

Fax.....: 613 632 1053

ATTN.: CHANTAL LAVOIE**Sold To:**DART AEROSPACE LTD  
1270 ABERDEEN STREET**Ship To:**DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

**Ship Via**

EPIC

**F.O.B**

BOUCHERVILLE

**Salesperson**

G. Dulude

**Your Reference No.****Terms**

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantity	Description	Days ARO	Pricing	
Line - 1	STAINLESS STEEL SEAMLESS TUBE A213/SA213 A.W. POLISHED			
300 FT	STS .500 .035 304L stock	1	1.280/FT	384.00
Line - 2	STAINLESS STEEL SEAMLESS TUBE ANNEALED AND PICKLED A213/SA213 A.W.			
300 FT	STS .750 .049 F304L stock	1	2.250/FT	675.00
Line - 3	ALUMINUM SMLS TUBE T6 DRAWN B-210			
300 FT	ATS .500 .058 D6061 stock in 12' lengths	1	2.480/FT	744.00
	Energy Surcharge			12.20
All applicable taxes Extra. Duty				Total amount.: 1,815.20
All prices quoted in Canadian Dollars unless otherwise stated.				Total weight....: 190.8 lbs

S/O 1080571 C/O 9/28.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**

Purchase Order ID PO10463

Purchase Order Date 9/25/09  
PO Print Date 9/25/09

Page Number 1 of 1

Order From: MARMON/KEYSTONE CANADA LTD.  
390 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4R 5X9  
CA

VC-MAR001

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	800 361 8142	Requisition Nbr	
Vendor Fax	450 641 4337	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	

Ship To: DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TR0.500W.035	304 RD Tube .500 x .035W	9/29/09 Yes	300.00	Epic collect	\$1.2800	\$384.00
		Special Inst: MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A313 OR ASME SA 213 OR ASTM A269					
2	M304TR0.750W.049	304 RD Tube .750 x .049W	9/29/09 Yes	300.00	Epic collect	\$2.2500	\$675.00
		Special Inst: AS ABOVE					
3	M6061T6T0.500W.038	6061-T6 RD Tube .500 x.038W	9/29/09 Yes	300.00	Epic collect	\$2.4800	\$744.00
		Special Inst: MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080/4082 OR QQ-A-200/8 OR QQ-A-225/8					

**MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY**

PO Total: \$1,803.00

Change Nbr: 1

Charge Date: 9/25/09

No substitution or deviation without consent.  
Certificate of Conformity or Material Certification required when applicable

**Marmon/Keystone Canada Inc.****Aciers Spécialisés**290, chemin du Tremblay  
Boucherville QC J4B 5X9Téléphone : 514-527-9153  
Télec./Fax : 450-641-4357  
www.marmonkeystone.com**TÉLÉCOPIE / FACSIMILE**Date: 09/28/2009Destinataire/To: Dart Aerospaceattn: Linda LacelleTélec. :  
Fax: 1-613-632-1053Expéditeur/From: Jeremie Gendron**Confidentialité:**

L'INFORMATION CONTENUE DANS CE MESSAGE EST CONFIDENTIELLE. ELLE EST RÉSERVÉE AU SEUL USAGE DU DESTINATAIRE NOMMÉ CI-DESSUS. Toute lecture, copie ou divulgation du contenu de ce message par toute autre personne que le destinataire est strictement défendue. Si vous avez reçu la communication par erreur, veuillez nous en informer immédiatement. Nous vous remercions de votre collaboration.

**Confidentiality Notice:**

THIS FACSIMILE IS INTENDED SOLELY FOR THE INDIVIDUAL TO WHOM IT IS ADDRESSED AND IS CONFIDENTIAL IN NATURE. Please be advised that any distribution, reproduction or other use of this document by anyone other than the addressee is strictly prohibited. If you have received this communication in error, please notify us immediately. Thank you for your assistance.

---

*Nous transmettons un total de                      page(s), incluant la page couverture.  
Si vous ne recevez pas toutes les pages, veuillez nous contacter immédiatement.*

*We are transmitting a total number of    8    pages, including this cover sheet.  
If you do not receive all pages, please contact us immediately.*

---

**MESSAGE:**

Here is the paperwork for your order #10463

Thank you



Membre des compagnies du Groupe Marmon

**Marmon/Keystone Canada Inc.****Specialty Steels**

PAGE: 1

290 Chemin du Tremblay Boucherville J4B 5X9  
TEL (514) 527 9153 FAX (450) 641 4357Shipping date..... 09/28/2009  
Name of Carrier.... EPIC  
F.O.B..... BOUCHERVILLE

COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT COMMISSION ISSUED AT SHIPPER'S REQUEST.

It is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subject to all the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully and specifically set forth herein).

1. approved by the board of transport commission for Canada by General Order No. T-5, dated February 1, 1965 set forth in the Canadian Freight Classification and also available at all railway agency stations and freight offices upon request, when said goods are carried by rail carrier; or
2. of the bill of lading set forth in or prescribed by the relevant tariff, classification, statutes and regulations motor carrier's services when said goods are carried by a motor carrier; or
3. of the bill of lading form prescribed by the regulations adopted by the order-in-council #986-79 dated April 4, 1979
4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. T-43 dated September 18, 1967 and set forth in Express Traffic Association; Tariff 100 in effect on the date hereof, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted for himself and his assigns.

Consigned to:

DART AEROSPACE LTD  
1270 ABERDEEN STREET

Telephone..... 613 632 5200

HAWKESBURY ON CAN K6A 1K7

Customer order.: 10463

Description of shipments and special marks	Weight	PCS	If charges are to be prepaid write or stamp here:	
Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment  rev:08/08			Collect	
01-STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L 09/28/2009 300 FT Cust. part#: M304TRO.500W.035 Rev: YK HT#:YT080981	52.2	15	Received \$	
			To be applied in prepayment of the charges on the property described hereon.	
02-STAINLESS STEEL SEAMLESS TUBE 304L SMLS TUBE 3/4 X .049 SA213 A.W. A&P STS .750 .049 F304L 09/28/2009 300 FT Cust. part#: M304TRO.750W.049 Rev: YK HT#:YT080981 YK HT#:YT080984	110.1	14	Agent or Cashier.	
			For carrier's use	
03-ALUMINUM SMLS TUBE ATS .500 .058 D6061 09/28/2009 300 FT Cust. part#: M6061T6T0.500W.058 Rev: KA HT#:F00005126	28.5	25	Advance and or beyond \$	
			Misc. \$	
			Suppl. Piece \$	
			Suppl. Value \$	
			Total \$	
			Shipper show amount of C.O.D.	
			C	Amount \$
			O	Fee \$
			D	Total \$
Bdls/Pieces 1 + 0 = 1	Number of extra large pieces.	Total weight 191 LB	Valuation	
Where required by tariff shipper must complete the following: Dimensions Total cubic feet Dimensional weight			Order number 1080571	
Shipper		Transport	Customer	

**Marmon/Keystone Canada Inc.****Specialty Steels**

PACKING SLIP

290 Chemin du Tremblay  
Boucherville QU CAN J4B 5X9  
TEL. 514/527-9153  
FAX. 450/641-4357

PAGE...: 1  
Order : 1080571  
Date...: 09/28/2009

SOLD TO:

SHIPPED TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
EPIC		BOUCHERVILLE	G. Dulude	10463	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev:08/08 STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1/2 X .035 A213 STS .500 .035 304L Tariff Number: 7304. Cust. part#: M304TRO.500W.035 HT#.....: YT080981 Total...	15 15	300/FT 300/FT	IN	
02	STAINLESS STEEL SEAMLESS TUBE 304L SMLS TUBE 3/4 X .049 SA213 A.W. A&P STS .750 .049 F304L Tariff Number: 7304. Cust. part#: M304TRO.750W.049 HT#.....: YT080981 HT#.....: YT080984 Total...	1 14 15	20/FT 280/FT 300/FT	IN	
03	ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.500W.058 HT#.....: F00005126 Total...	25 25	300/FT 300/FT	IN	

No. of Bdl's/Pieces

1 / 0

Total Weight.....: 191

Customers.: \_\_\_\_\_



# SHANGHAI CRYSTAL PALACE PIPE CO.,LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

## MILL TEST CERTIFICATE

ISO9001:2000 ;PED Material CERTIFICATE (No.:QAC0021058/A)

DATE OF ISSUE:2009/4/26

CUSTOMER: MARMON/KEYSTONE CANADA INC..						CERTIFICATE NO. :2009-3-4-A-2						
P.O.NO.: MN6218						ORDER NO. :2009-3-004-A						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE : ASTM A213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.						HEAT NO. : YT080981						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤0.035	≤2.00	≤0.040	≤0.030	≤0.75	8.0-13.0	18.0-20.0				
RESULTS ( LADLE )		0.022	0.92	0.039	0.002	0.41	8.10	18.14				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.500	0.035	20	08-12-74	100	159	355	590	65.0	OK	OK	73	OK (DRILLED HOLE)
0.500	0.049	20	08-11-109	200	433	280	600	59.0	OK	OK	70	OK (DRILLED HOLE)
REMARKS:						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT						
AS PER ASTM A213/ASME SA213-07						2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
WALL THICKNESS TOLERANCE AS PER ASTM A269-07						SHANGHAI CRYSTAL PALACE PIPE CO.,LTD  MANAGER OF QUALITY ASSURANCE DEPARTMENT						
IN COMPLIANCE TO NACE MR0175-2003												
IC TEST TO ASTM A262 PRACTICE E												
SOLUTION HEAT TREATMENT :1050°C X 1.5m/min												
NO WELD REPAIR WAS PERFORMED												
FREE FROM MERCURY CONTAMINATION												
COUNTRY OF ORIGIN: CHINA												
MILL TEST CERTIFICATE TO EN 10204/3.1												
INVOICE NO: YK-09-04-37												

Q.C. Reviewed  
18/06/16/09





CRYSTAL PALACE

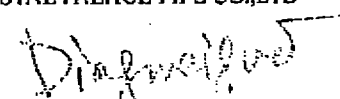
## SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE: 201302

## MILL TEST CERTIFICATE

ISO9001:2000 ; PED CERTIFICATE ( Certificate No.: QAC0021058/A )

DATE OF ISSUE: 2008/10/8

CUSTOMER: MARMON/KEYSTONE CANADA INC.						CERTIFICATE NO.: 2008-8-12-A-2						
P.O.NO.: MN5950						ORDER NO.: 2008-8-012-A						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING						GRADE: ASTM A213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.						HEAT NO.: YT080981						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0-12.0	18.0-20.0				
RESULTS (PRODUCT)		0.022	0.92	0.039	0.002	0.41	8.10	18.14				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥ 205	TS (Mpa) ≥ 515	EL (%) ≥ 35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤ 80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.035	20	08-9-22	250	613	360	600	68.5	OK	OK	72	OK
0.750	0.049	20	08-9-81	100	337	385	640	69.0	OK	OK	76	OK
1.000	0.049	20	08-9-80	15	68	275	590	69.5	OK	OK	69	OK
<b>REMARKS:</b> AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2002 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT : 1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-08-10-27						1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
						SHANGHAI CRYSTAL PALACE PIPE CO., LTD  MANAGER OF QUALITY ASSURANCE DEPARTMENT						

 Q.C. Reviewed  
 11/21/08



# SHANGHAI CRYSTAL PALACE PIPE CO., LTD

ZHONG GANG, NAN HUI, SHANGHAI CHINA ZIP CODE:201302

## MILL TEST CERTIFICATE

ISO9001:2000 ;PED CERTIFICATE ( Certificate No.:QAC0021058/A ) DATE OF ISSUE: 2008/9/12

CUSTOMER: MARMON/KEYSTONE CANADA INC.						CERTIFICATE NO. :2008-6-9-A-4						
P.O.NO.: MN5859						ORDER NO. :2008-6-009-A						
COMMODITY: STAINLESS STEEL SEAMLESS TUBING.						GRADE :ASTM A213-07 TP304/TP304L						
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END.						HEAT NO. :YT080984						
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤0.035	≤2.00	≤0.045	≤0.030	≤1.00	8.0-12.0	18.0-20.0				
RESULTS (PRODUCT)		0.025	0.84	0.037	0.003	0.45	8.10	18.08				
PHYSICAL PROPERTIES												
Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa) ≥205	T S (Mpa) ≥515	EL (%) ≥35	FLARING TEST	FLATTENING TEST	HARDNESS HRB ≤80	EDDY CURRENT TEST (100%)
O.D (inch)	W.T (inch)	Length (feet)										
0.750	0.049	20	08-7-111	100	337	380	630	66.5	OK	OK	74	OK
<b>REMARKS:</b> AS PER ASTM A213/ASME SA213-07 WALL THICKNESS TOLERANCE AS PER ASTM A269-07 IN COMPLIANCE TO NACE MR0175-2002 IC TEST TO ASTM A262 PRACTICE E SOLUTION HEAT TREATMENT :1050°C X 1.5m/min NO WELD REPAIR WAS PERFORMED FREE FROM MERCURY CONTAMINATION COUNTRY OF ORIGIN: CHINA MILL TEST CERTIFICATE TO EN 10204/3.1 INVOICE NO: YK-08-09-61						1.WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT 2.THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.						
						SHANGHAI CRYSTAL PALACE PIPE CO.,LTD  MANAGER OF QUALITY ASSURANCE DEPARTMENT						Q.C. Reviewed 

08/25/2009 From: MARMON/KEYSTONE CORPORATION  
 M/K OR: 6007687  
 C.P.O.: MN6453  
 C PART:

To:  
 OR. REF:  
 SLSPRS:

# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

CERTIFIED TEST REPORT  
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM  
 FABRICATED PRODUCTS, LLC  
 6573 W. WILLIS ROAD  
 CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 60-5843-4		CUSTOMER PART NUMBER: AT/5.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 203269	LINE ITEM: 004	SHIP DATE: 05/19/2009	KAISER LOT NUMBER: F00005126	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 542.000 LB	QUANTITY: 475.000 PCS	SHL NUMBER: 202311	DIAM/ID/THICKS:	WIDTH:	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

## Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTRACTS	BEND
F00005126	0001	1	47.8	43.8	12.1	N/A	N/A	N/A
F00005126	0002	1	45.4	41.3	12.0	N/A	N/A	N/A
F00005126	0003	1	46.9	42.8	12.0	N/A	N/A	N/A

## Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Eu	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D66960	.61	.32	.22	.06	1.00	.10	.05	.03	.00	.00	.00	.01	.02

## Applicable Requirements:

Description: MADE IN USA  
 OD: 0.500"; Wall: 0.058"; Round @  
 AMS-4082P ASTM-B210-04 WW-T-700/6F  
 WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.  
 THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR  
 CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,  
 WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.  
 COMPLIES TO DIN EN 10204 JAN 2005

## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser"), hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. de la Cruz, Sr. Metallurgical Engineer

Plant Serial: 00004354

Kaiser Order Number: 203269

Line Item: 004

*Wilfredo A. de la Cruz*

Page 1 of 2

ATS .500 .058 D6061 T6

08/25/2009 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR: 6007687

INIT.::

OR. REF:

C.P.O.: MN6453

SLSPRS:

C PART:

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS***Best in Class***CERTIFIED TEST REPORT**<http://Certs.KaiserAluminum.com>KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
8573 W. WILLIS ROAD  
CHANDLER, AZ 85226**Miscellaneous Notes**

MANUFACTURED IN USA MELTED IN USA

**Q. C. REVIEWED****CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00004354

*Wilfredo A. delaCruz*

Kaiser Order Number: 203269

Page 2 of 2

Line Item: 004